



**SERVICE BULLETIN PP2023-11**  
PART # 0436853 - Obsolete

## UPPER ENGINE MOUNTS

### Models Covered

60° V4 90HP – 115HP, 1995 – 2000, Johnson and Evinrude  
60° V6 150HP – 175HP, 1991 – 2000, Johnson and Evinrude

### Situation

The upper engine mounts (P/N- 0436853) have become obsolete

**Engine mounts (P/N- 5004323) can be substituted with the following modifications:**

1. Drill the steering arm bolt holes to 15mm



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**2. Relieve the engine mounts as pictured to stop fouling.**

- 11mm back from the face and close to the thread for the depth



**3. Assemble with two large washers to stop the head of the bolt fouling**

- Part# BOLWSM14282.5A4



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